



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0115-20
Job Sheet 177239



Part No: SK145-0115-20

Job Qty: 36 ea

Part Name: Clamp Bar



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 5/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	36 Ea	5/18/18	5/18/18	0.00	0.00	Start Up Machining-3		JBL
110	Bandsaw	36 pcs	5/18/18	5/18/18	0.00	1.80	Bandsaw1		JBL
120	Large Fab	36 pcs	5/18/18	5/18/18	0.00	18.00	Large Fab 8		JBL
122	QC	36 pcs	5/18/18	5/18/18	0.00	0.00	QC5		G
125	CNC Vertical Machining	36 pcs	5/18/18	5/18/18	0.00	9.00	HAAS 1		7/2/18/05/27
130	QC	36 pcs	5/18/18	5/18/18	0.00	0.00	QC2 Machining-4		7/2/18/05/27
180	QC	36 pcs	5/18/18	5/18/18	0.00	0.00	QC8 Machining-4		18/05/28
190	Outsource	36 pcs	5/18/18	5/18/18			GRO002-VC	5	CEB-S-28
200	Packaging	36 pcs	5/18/18	5/18/18	0.00	0.00	Packaging2		At 18/06/18
210	QC	36 pcs	5/18/18	5/18/18	0.00	0.00	QC6		2F
220	Packaging	36 pcs	5/18/18	5/18/18	0.00	0.00	Packaging3-1		SA GA
230	QC21-SA	36 Ea	5/18/18	5/18/18	0.00	0.00	QC21		DAS 21 JUN 18 9-59

Part Op 110 - CUT

Descriptions: 120 - 1- MANUFACTURE AS PER DWG

125 - ***MACHINE TO LENGTH, MACHINE CHAMFER AND DRILL HOLES*** 1-Machine as per folio FB

FOLIO REV: _____ DWG REV: _____ 2-Debur

190 - ISSUE P/O: 040024 PASSIVATE AS PER DWG ACCORDANCE WITH ASTM A967 C OF C IS REQUIRED

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R.500	304 SS roundbar .500	59.7600 ft (1.66 ea)	90-Start up Operation	5074041

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R.500	60	16	16

Allocated Container Detail

Qty	Container No	Location	Init
16	S025752	mat029	

DARI
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S074623



Part: SK145-0115-20

Job No: 177239

Serial No/Batch: S074623

Revision:

Inspector:

Date: 05/25/18

Part Specifications

Specifications could not be found.

Plex 5/17/18 8:42 AM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040024**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040024

PO Date: 5/28/18

Due Date: 5/30/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	177239	SK145-0115-20	Clamp Bar ISSUE P/O: PASSIVATE AS PER DWG ACCORDANCE WITH ASTM A967 C OF C IS REQUIRED	Firmed	5/30/18	36 pcs	0 pcs <i>36K</i>	36 pcs	\$2.77777/pcs <i>At 18/06/18</i>	\$100.00

Line Item Note ** Rush - Need back ASAP **

Grand Total: \$100.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/29/18 8:19 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(009742-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip

009742 - 1

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
01-Jun-2018		Aman		PO040024					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	SK145-0115-20 Rev.	SK145-0115-20 01 -PASSIVATION- #3 [PASSIVATION #3] SPÉC: ASTM A967 C OF C *** SPÉC: AS PER DRAWING ***	PASSIVATION CH	36	36	0	0	0	23

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.